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2-1032-181**TRANSMITTAL LETTER TO THE UNITED STATES  
DESIGNATED/ELECTED OFFICE (DO/EO/US)  
CONCERNING A FILING UNDER 35 U.S.C. 371**U.S. APPLICATION NO. (If known, see 37  
CFR 1.5) (Not Yet Assigned - U.S. National  
Phase of Int'l PCT)INTERNATIONAL APPLICATION  
NO. PCT/FR00/01504INTERNATIONAL FILING DATE  
May 31, 2000PRIORITY DATE CLAIMED  
June 4, 1999TITLE OF INVENTION: COMPOSITION AND PROCESS FOR PRODUCING PLANE STRUCTURES IN  
PARTICULAR OF PAPER OR BOARDAPPLICANT(S) FOR DO/EO/US Bruno LOKIETEK, Pierre LEFER, Marcel DONDEYNE,  
Régis MERLE DU BOURG and Marika LADRET

Applicant herewith submits to the United States Designated/Elected Office(DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☒ This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(I).
4. ☒ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
  - a. ☒ is transmitted herewith (required only if not transmitted by the International Bureau).
  - b. ☐ has been transmitted by the International Bureau.
  - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US).
6. ☒ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7. ☐ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
  - a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau).
  - b. ☐ have been transmitted by the International Bureau.
  - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
  - d. ☐ have not been made and will not be made
8. ☐ A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9. ☒ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)). (Executed)
10. ☐ A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

**Items 11. to 16. below concern other document(s) or information included:**

11. ☐ An Information Disclosure Statement under 37 CFR 1.56, 1.97 and 1.98 with PTO Form 1449 attached;
12. ☒ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A **FIRST** preliminary amendment.  
☐ A **SECOND** or **SUBSEQUENT** preliminary amendment.
14. ☐ A substitute specification.
15. ☐ A change of power of attorney and/or address letter.

**EXPRESS MAIL CERTIFICATE**No. EL 21922545545I hereby certify that this paper or fee is being deposited with the U.S. Postal Service using "Express Mail-Post Office to Addressee" service under 37 CFR 1.10 and addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231 on 12-03-01Signature

JC13 Rec'd FCT/PTO 03 DEC 2001

PCT International Application Published Under the Patent Cooperation Treaty (Cover Page);  
PCT International Search Report;  
PCT International Preliminary Examination;

17. ☒ The following fees are submitted:

**BASIC NATIONAL FEE (37 CFR 1.492(a)(1)-(5)):**

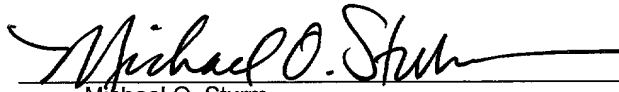
Search report has been prepared by the EPO or JPO ..... \$ 860.00  
 International preliminary examination fee paid to USPTO (37 CFR 1.482) \$  
 No international preliminary examination fee paid to USPTO (37 CFR 1.482  
 but international search fee paid to USPTO (37 CFR 1.445(a)(2)) ..... \$  
 Neither international preliminary examination fee (37 CFR 1.482) nor  
 international search fee (37 CFR 1.445(a)(2)) paid to USPTO ..... \$  
 International preliminary examination fee paid to USPTO (37 CFR 1.482)  
 and all claims satisfied provision of PCT Article 33(2)-(4) ..... \$

<b>ENTER APPROPRIATE BASIC FEE AMOUNT =</b>				<b>\$860.00</b>	
Surcharge of \$130.00 for furnishing the oath or declaration later than <input checked="" type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e)).				<b>\$0.00</b>	
<b>CLAIMS</b>	<b>NUMBER FILED</b>	<b>NUMBER EXTRA</b>	<b>RATE</b>		
Total Claims	18 -20 =	0	X \$18.00	\$0	
Independent Claims	1 - 3 =	0	X \$80.00	\$0	
Multiple dependent claims(s) (if applicable) Yes			+ \$0.00	\$0	
<b>TOTAL OF ABOVE CALCULATIONS =</b>				<b>\$860.00</b>	
Reduction by 1/2 for filing by small entity, if applicable. Verified Small Entity must also be filed. (Note 37 CFR 1.9, 1.27, 1.28).				\$ 0.00	
<b>SUBTOTAL =</b>				<b>\$860.00</b>	
Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).				\$ 0.00	
<b>TOTAL NATIONAL FEE =</b>				<b>\$860.00</b>	
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31).					
<b>\$ 40.00 per property +</b>				<b>\$40.00</b>	
<b>TOTAL FEES ENCLOSED =</b>				<b>\$900.00</b>	
				<b>Amount to be:</b>	
				refunded	\$
				charged	\$

- a. ☒ A check in the amount of \$900.00 to cover the above fees is enclosed.  
 b. ☐ Please charge my Deposit Account No. 08-1650 in the amount of \$\_\_\_\_\_ to cover the above fees. A  
 duplicate copy of this sheet is enclosed.  
 c. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any  
 overpayment to Deposit Account No. 08-1650.

**NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive  
 (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.**

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of

LOKIETEK Bruno et al.

Serial No.: Not assigned yet

Art Unit : Not assigned yet

Filed: On Even Date Herewith

Examiner : Not assigned yet

FOR : COMPOSITION AND PROCESS FOR PRODUCING PLANE STRUCTURES  
IN PARTICULAR OF PAPER OR BOARD

PRELIMINARY AMENDMENT

Honorable Commissioner of Patents and Trademarks

Washington, D.C. 20231

Sir :

Please amend the above-identified application as follows :

IN THE CLAIMS

Please delete without prejudice claims 1 to 9 and substitute therefor new claims 10 to 27 as follows:

-- 10. (New) A composition for producing plane structures, comprising at least one cationic starchy material and at least one sulfonated starchy material.

11. (New) The composition as claimed in claim 10, wherein the sulfonated starchy material is selected from the group consisting of sulfocarboxylated starches, sulfoalkoylated starches and sulfoalkenylated starches.

**EXPRESS MAIL CERTIFICATE**

No. EL219 225 955 US

I hereby certify that this paper or fee is being deposited with the U.S. Postal Service using "Express Mail-Post Office to Addressee" service under 37 CFR 1.10 and addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231 on 12-03-01

Kinley Conrad

12. (New) The composition as claimed in claim 10, wherein the starchy material is selected from the group consisting of monosulfocarboxylated and disulfocarboxylated starches.

13. (New) The composition as claimed in claim 10, comprising a weight ratio of the cationic starchy material(s) to the sulfonated starchy material(s), of between 10/1 and 1/10.

14. (New) The composition as claimed in claim 10, comprising a weight ratio of the cationic starchy material(s) to the sulfonated starchy material(s), of between 10/1 and 1/5.

15. (New) The composition as claimed in claim 10, comprising a weight ratio between the cationic starchy material(s) to the sulfonated starchy material(s), of between 5/1 and 1/4.

16. (New) The composition as claimed in claim 10, wherein it is in the form of a solid mixture, containing at least one granular cationic starchy material and at least one granular sulfonated starchy material.

17. (New) The composition as claimed in claim 16, wherein it is in the form of a powdered material.

18. (New) The composition as claimed in claim 10, wherein it is in the form of a suspension, containing at least one granular cationic starchy material and at least one granular sulfonated starchy material.

19. (New) The composition as claimed in claim 18, wherein it is in the form of an aqueous suspension.

20. (New) The composition as claimed in claim 10, wherein it is in the form of a size.

21. (New) The composition as claimed in claim 10, wherein it is in the form of an aqueous size.

22. (New) The composition as claimed in claim 20, comprising non-solubilized starchy structures, in particular granular structures, whether swollen or not, and/or complexes associating the cationic starchy material with the sulfonated starchy material.

23. (New) The composition according to claim 10, wherein at least one of the starchy materials consists of a cereal starch.

24. (New) The composition according to claim 23, wherein the cereal starch is a corn starch.

25. (New) A process for producing plane structures, in particular of paper, board or films, wherein a composition is employed as claimed in claim 10.

26. (New) A process for the internal treatment of plane structures, in particular paper, wherein within the mass constituting such a structure and during its formation, use is made in one or more steps of a composition as claimed in claim 10.

27. (New) The process as claimed in claim 26, wherein the composition is used in an amount of 2 to 12 % expressed in total dry weight of cationic and sulfonated starchy materials based on the dry weight of the mass constituting the said structure.--

#### REMARKS

By this amendment, claims 1 to 9 have been withdrawn from examination without prejudice and have been replaced with new claims 10-26. Claims 10 to 27 are pending.

All claims were amended so as to replace the language "wherein it contains" or "wherein it has" by "comprising".

The expression "chosen from the group comprising" is replaced by "selected from the group consisting of".

The expression "on the one hand... and on the other hand" has been deleted.

New claim 10 is former claim 1 in which the embodiment reciting preferred sulfonated starchy material has been withdrawn.

New claim 11 recites the preferred sulfonated starchy material of claim 10.

New claim 12 is former claim 2.

New claim 13 is former claim 3 in which the preferred ratios have been withdrawn.

New claims 14 and 15 recite the preferred weight ratios formerly recited in claim 3.

New claim 16 is former claim 4 in which the preferred forms of the mixture have been withdrawn.

New claims 17 to 19 recite preferred forms of the mixture formerly recited in claim 4.

New claim 20 is former claim 5 in which the preferred form of the size has been withdrawn.

New claim 21 recites the preferred form of the size formerly recited in claim 5.

New claim 22 is former claim 6.

New claim 23 is former claim 7 in which the preferred embodiment reciting corn starch has been withdrawn.

New claim 24 recites that the cereal starch of claim 23 is corn starch.

New claim 25 is former claim 8.

New claim 26 is former claim 9 in which the preferred amount of the composition has been withdrawn.

New claim 27 recites the preferred amount of composition formerly recited in claim 9.

Favorable consideration and prompt allowance of these claims are respectfully requested.

Respectfully submitted,

LOKIETEK Bruno et al.

Dec. 3, 2001  
Date

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Encl.: - substitute claims.



CLAIMS:

10. (New) A composition for producing plane structures, comprising at least one cationic starchy material and at least one sulfonated starchy material.

11. (New) The composition as claimed in claim 10, wherein the sulfonated starchy material is selected from the group consisting of sulfocarboxylated starches, sulfoalkoylated starches and sulfoalkenylated starches.

12. (New) The composition as claimed in claim 10, wherein the starchy material is selected from the group consisting of monosulfocarboxylated and disulfocarboxylated starches.

13. (New) The composition as claimed in claim 10, comprising a weight ratio of the cationic starchy material(s) to the sulfonated starchy material(s), of between 10/1 and 1/10.

14. (New) The composition as claimed in claim 10, comprising a weight ratio of the cationic starchy material(s) to the sulfonated starchy material(s), of between 10/1 and 1/5.

15. (New) The composition as claimed in claim 10, comprising a weight ratio between the cationic starchy material(s) to the sulfonated starchy material(s), of between 5/1 and 1/4.

16. (New) The composition as claimed in claim 10, wherein it is in the form of a solid mixture, containing at least one granular cationic starchy material and at least one granular sulfonated starchy material.

17. (New) The composition as claimed in claim 16, wherein it is in the form of a powdered material.

18. (New) The composition as claimed in claim 10, wherein it is in the form of a suspension, containing at least one granular cationic starchy material and at least one granular sulfonated starchy material.

19. (New) The composition as claimed in claim 18, wherein it is in the form of an aqueous suspension.

20. (New) The composition as claimed in claim 10, wherein it is in the form of a size.

21. (New) The composition as claimed in claim 10, wherein it is in the form of an aqueous size.

22. (New) The composition as claimed in claim 20, comprising non-solubilized starchy structures, in particular granular structures, whether swollen or not, and/or complexes associating the cationic starchy material with the sulfonated starchy material.

23. (New) The composition according to claim 10, wherein at least one of the starchy materials consists of a cereal starch.

24. (New) The composition according to claim 23, wherein the cereal starch is a corn starch.

25. (New) A process for producing plane structures, in particular of paper, board or films, wherein a composition is employed as claimed in claim 10.

26. (New) A process for the internal treatment of plane structures, in particular paper, wherein within the mass constituting such a structure and during its formation, use is made in one or more steps of a composition as claimed in claim 10.

27. (New) The process as claimed in claim 26, wherein the composition is used in an amount of 2 to 12 % expressed in total dry weight of cationic and sulfonated starchy materials based on the dry weight of the mass constituting the said structure.

WO 00/75425

PCT/FR00/01504

COMPOSITION AND PROCESS FOR PRODUCING PLANE STRUCTURES,  
IN PARTICULAR OF PAPER OR BOARD

5

The invention concerns a novel composition for producing plane structures, the term "plane structures", from now on denoting any fibrous or non-fibrous structure, either already plane or that can be made plane, having a variable composition, variable characteristics (strength, flexibility etc), dimensions and thickness.

10

This definition includes plane structures, in particular sheets based on recycled or non-recycled cellulose fibers (a raw material that is more frequently used in the paper and board industry) but also based, among others on :

15

- natural fibers other than cellulose fibers such as certain textile fibers,
- synthetic fibers such as polyamide, polyester and polyacrylic resin fibers,
- inorganic fibers such as asbestos, ceramic and glass fibers,
- any combinations of the fibers mentioned above.

20

The composition according to the invention can be applied, among other materials, to papers and boards for wrapping and packaging, for example fluted and covering papers for corrugated paper, corrugated board and flexible papers of the kraft type, as well as papers for graphic use.

It is also applicable to plane structures that are generally thicker than sheets such as boards or laths based on wood, board, paper and/or inorganic fibers or films based on synthetic materials such as polyethylene as well as webs of threads of natural or synthetic origin.

25

The present invention also concerns a novel process for producing plane structures, in particular of paper or board, using the said composition.

30

The term production must be understood here to include equally well any internal or "body" treatment according to which said composition in the form of a size or otherwise, is totally or mainly distributed throughout the mass constituting the resulting plane structure, as well as any external treatment, in particular any surface treatment, sizing, laminating, or coating according to which the said composition, in the form of a size or otherwise, is totally or mainly applied or retained on at least one of the two faces of the resulting plane structure.

The internal and/or external treatment may moreover result from:

- the "in body" use of the plane structure by applying, simultaneously or not, part of said composition in the form of a size and another part of said composition in a form other than a size, or
- 5       - the use of said composition for surface treating papers for graphic purposes such as those intended for printing text, or
- the flocculation of fibers, for example ceramic fibers, within and/or on the surface of the plane structure following the use of said composition, or
- 10       - spraying said composition onto the surface of the plane structure, it then being possible to put the latter into contact with at least one other plane structure with a view to preparing a multilayer structure, or
- using said composition for stabilizing emulsions of sizing agents, for example based on products known under the abbreviations "ASA" or
- 15       "AKD", or
- the use of said composition for preparing adhesives for corrugated board.

In the paper field, the requirements of economic profitability mean that increasingly:

- 20       - pulps are used derived from recovered cellulose fibers ("RCF") and the quality of these RCFs has deteriorated by reason of the ever increasing number of recycling processes for "old papers", and
- there has been a systematic closure of circuits and thus the enrichment of manufacturing waters in organic or inorganic suspended or soluble matter, and in particular in anionic species, commonly called "anionic
- 25       trash" which interfere with the bonding of cationic starch onto the fiber.

These phenomena result in an inescapable reduction in the efficiency of starches, in particular cationic starches, and the strength of papers, as well as in a

30       virtually systematic increase in the need for purifying drainage water from papermaking machines or "white water".

In order to overcome these problems, it has been recommended to use amphoteric starches, namely containing at the same time cationic and anionic groups as described in patents FR 2 289 674 or EP 257 338. However, the complexity and cost of preparing these starches, their inadequate performance and their limited application potentialities, reduce their industrial value.

Techniques have also been exploited known as "dual" techniques, in which there are added successively in any order, a cationic polymer and an anionic compound of inorganic or organic origin. Such a technique, that must use a cationic starch and an anionic starch separately, is described in particular in patent EP 282 415 in the name of the Applicant. This process enables starches to be firmly bound but has the main disadvantage in practice of making it necessary to use two cooking installations, one for solubilizing the cationic starch and the other for solubilizing the anionic starch. Moreover, the total quantity of starches bound to the cellulose is not always sufficient to give the paper the desired physical properties.

In addition, the dual technique using a siliceous derivative as the anionic component (patent EP 41 056) has had to be improved over time with a view to meeting the ever more pressing requirements (technical, economic and statutory) with which the paper industries are confronted. These improvements, described for example in patents EP 349 366 and EP 490 425, generally improve the retention of fillers and fibers. They are however complex and do not always enable the physical properties of the paper to be increased or made acceptable, in particular when the paper has been produced under difficult conditions (high level of RCF and/or a very closed circuit).

This is the reason why a surface treatment is generally applied to at least one of the two faces of such a paper, with a view to increasing the proportion of native or modified starch entering into the constitution of the finished product.

However, this surface treatment operation incurs excess costs associated with the equipment and supplementary drying operation which it involves as well as a very large reduction (generally 15 to 25 %) in machine speeds and therefore of their productivity.

Recently, it has been proposed in patent JP 08296193-A to use "a polyionic amphoteric starch complex" within the fibrous suspension. This process would enable

boards to be prepared offering improved disintegration properties and laminating ability and this without harming the satisfactory running of paper machines. It appears however, that in order to obtain dispersible and uniform and therefore really effective complexes: 1) it is essential for the pH of the aqueous suspension of cationic and anionic starches to be adjusted to between pH 3 and 6, preferably between pH 4 and 5, by adding an inorganic or organic acid and 2) it is essential for the acidified suspension obtained in this way to be gelatinized on a continuously operating cooker. In order to prevent or reduce the flocculating properties of the complex, it is also advised to limit the degree of substitution ("DS") of the anionic starch to a value at most equal to 0.05.

As result of this, the recommended process is complicated to put into practice, in particular with a view to obtaining the desired complexes.

It was thereafter found that it was possible to improve the performance of such a process while making it simpler and, in particular, without it being made compulsory to carry out the step mentioned above of adjusting the pH of the suspension of starches before cooking.

The Applicant has found in particular that by carefully selecting the nature of the anionic starchy material used in such a process, it was possible to improve still further the bonding of starches and/or the retention of fibers and fillers within the resulting plane structure as well as the physical properties of this structure. This was without it being absolutely necessary to put into practice pH and cooking conditions made necessary by the teachings of patent JP 08296193-A referred to above.

More precisely, the present invention concerns a novel composition for the production of plane structures, wherein it contains at least one cationic starchy material and at least one sulfonated starchy material.

"Starchy material" is understood to mean, within the sense of the present invention, in particular starches of natural or hybrid origin including those derived from genetic mutations or manipulations. These native starches may in particular be derived from potatoes, potatoes with a high amylopectin content (waxy potatoes), corn, wheat, corn with a high amylose content, rice, peas or manioc, cuts or fractions which may be made or obtained such as amylose, amylopectin, particle size cuts known to persons skilled in the art under the names wheat starch "A" and wheat starch

"B" and any mixtures of at least any two of the products mentioned above, for example a mixture of corn starch and potato starch. These starchy materials may also consist of flours and other mixtures containing starch (es) and vegetable protein(s), the "starch" component (s) being in the majority.

5 "Starchy material" is also understood to mean in particular the starches mentioned above that have been subjected to at least one of the operations of fluidification, in particular chemical and/or enzymatic fluidification, pregelatinization or solubilisation, in particular by heat or by chemical means. Accordingly, any starchy material, whether fluidified or not, contained in the composition according to  
10 the invention, may be in the unswollen granular state (raw starch), in the granular state with various stages of swelling (pregelatinized starch), and/or in the solubilized state.

Cationic starchy materials that can be used according to the invention may have been obtained by any of the known cationization processes in an aqueous medium, in a solvent medium or in a dry phase, provided that this process enables one  
15 or more nitrogen-containing groups of an electropositive nature to become bound to the starchy material. These nitrogen-containing groups may in particular include a tertiary or quaternary nitrogen atom. The amount of bound nitrogen contained in these cationic starchy materials may be situated within a wide range, in particular between approximately 0.1 and 3 %. According to one variant of the invention, this  
20 bound nitrogen content is at least equal to 0.5 %, preferably between 0.6 and 2 %, these percentages being expressed by weight of nitrogen based on the dry weight of the cationic starchy material.

Anionic starchy materials selected according to the invention may have been obtained by any known processes whatsoever in one or more steps, for sulfonation and  
25 in particular for preparing sulfocarboxylated, sulfoalkoylated or sulfoalkenylated starches.

Such processes are described in patents US 2,825,727, US 4,379,919 and US 4,387,221.

30 The carboxylic part of the sulfocarboxyl group bound in one or more locations onto the starchy material may have been generated by using any one of the saturated or unsaturated anhydrides described in these patents or in the preceding patents US 2,461,139 or US 2,668,156. By way of example, acetic, propionic, butyric,



succinic, maleic, phthalic, glutaric, itaconic, citraconic, adipic, azelaic, crotonic or methacrylic anhydrides may be made to react.

The sulfonated part of the group may in particular have been generated by using a bisulfite, for example sodium, potassium or ammonium bisulfite.

5 In addition, the sulfonated group may have been generated in a single step by using, in particular, either a sulfonic acid or a sulfocarboxylic anhydride as described in patents US 2,825,727, US 4,379,919 and US 4,387,221 mentioned above.

A sulfocarboxyl group may in particular also carry an alkoyl or alkenyl group (patent US 4,387,221) or a second sulfonated group (patent US 4,379,919).

10 Advantageously, the sulfonated starchy material contained in the composition according to the invention is chosen from monosulfocarboxylated and disulfocarboxylated starches.

The Applicant has found that such a starch, for example a starch monosulfosuccinate, associated in a mixture with a cationic starch, enables  
15 papermaking performances to be achieved which are better than those observed under the same conditions with other anionic starches such as a non-sulfonated carboxylated starch or a phosphated starch.

The DS in sulfonated groups of the sulfonated starchy material may lie within a very wide range of values, for example between approximately 0.005 and 0.5, in  
20 particular between 0.01 and 0.3. It is possible for example to use a starch monosulfocarboxylate having a DS of between 0.02 and 0.2.

According to another variant, the composition according to the invention has a weight ratio between the cationic starchy material(s) on the one hand and the sulfonated starchy material(s) on the other hand (dry/dry) of between 10/1 and 1/10,  
25 preferably between 10/1 and 1/5, and more preferably still between 5/1 and 1/4. This ratio may for example be situated between 3/1 and 1/3.

The composition according to the invention may exclusively consist of at least one cationic starchy material and at least one sulfonated starchy material.  
It may contain water other than the water naturally present in any starchy material  
30 and/or at least one other component, preferably chosen from sizing agents, siliceous compounds, aluminum compounds, alkaline agents, rheology agents, surface active agents and bactericide agents.

The composition according to the invention may be in the form of a solid mixture, preferably a powdered mixture, containing at least one granular cationic starchy material and at least one granular sulfonated starchy material.

According to one variant, these granular starchy materials are each exclusively  
5 or mainly in the form of granules in the raw state, i.e. non-swollen.

According to another variant, at least one of these granular starchy materials is exclusively or mainly in the form of pregelatinized granules, i.e. in one or more stages of swelling.

The solid mixtures referred to above may be used as they are for certain  
10 applications. However, in the majority of cases and in particular when each of the starchy materials is in the raw state, these mixtures are suspended in a liquid, preferably water, with a view to preparing suspensions or "milks" having a variable dry matter ("DM") according to subsequent treatments and final applications envisaged. The DM may be less than 15 % when the milk is designed to be cooked  
15 and then used as an internal treatment of the paper or by spraying. In the latter case, DMs greater than or equal to 15 % can also be envisaged. The DM may be (much) higher (of the order of 20 % or even 44 %) when the milk is intended for the preparation of adhesives for corrugated board.

The suspensions described above may also result from mixing, among others, a  
20 cationic starch milk and a sulfonated starch milk.

As a result of this, the present invention particularly concerns a composition for the production of plane surfaces, wherein it is in the form of a solid mixture, preferably powdered, or a suspension, preferably an aqueous suspension, containing at least one granular cationic starchy material and at least one granular sulfonated  
25 starchy material.

Such liquid or solid forms may then be subjected, directly or otherwise, to at least one treatment capable of gelatinizing or solubilizing, completely or partly, the starchy materials which they contain. It may consist in particular of a cooking treatment which, contrary to the teachings of patent JP 08296193-A referred to above,  
30 may be carried out in a discontinuous cooker, for example of the "open vessel" type, as well as in a cooker of the "jet-cooker" type operating continuously.

At least partial solubilization or gelatinization of the starchy materials may also associate heat treatment with a chemical treatment, for example alkalinization of the medium by caustic soda.

The resulting compositions are in the form of starch solutions or "sizes" which may or may not contain, possibly to a major extent, granular starch structures that are in the raw state or are at any stage of swelling. Such sizes are preferably aqueous and may have a variable DM. This may be less than or equal to 10 %, for example of the order of 0.5 to 5 %, when the size is intended for the internal treatment of paper, or of the order of 6 to 10 % when it is intended for a simple surface treatment, i.e. in the absence of fillers or pigments. It may be largely greater than 10 %, including a dry matter content situated between 20 and 60 % for special treatment applications or for corrugated board.

The sizes described above may also result from mixing, among others, a size from a cationic starchy material and a size from a sulfonated starchy material.

It is however preferred that these two starchy materials are put into the presence of each other no later than the solubilization operation for preparing the size, preferably before said operation.

The Applicant has in particular observed that the presence and then the simultaneous cooking of the two starchy materials within the same composition generally gives rise to the formation and then the flocculation and precipitation, at least partially, of insoluble structures that could be considered as complexes associating these two materials.

The flocculated/precipitated complexes may be recovered and possibly dried and may constitute as they are a composition according to the invention.

Surprisingly and unexpectedly and contrary to the teachings of patent JP 08296193-A, it has been found that:

- on the one hand, the ionic charge and solubility of the flocculated size did not depend, or only depended to a small extent, on the initial pH of the milk subjected to cooking or the pH of the resulting size, and
- on the other hand, the presence of large flocculated and precipitated structures did not bring about a deterioration in the performances of the resulting size and even improved them.

According to one variant, the composition according to the invention is thus in the form of a size, preferably an aqueous size, wherein it contains non-solubilized starchy structures, in particular granular structures, whether swollen or not, and/or complexes associating the cationic starchy material and the sulfonated starchy material.

The Applicant has moreover observed that the efficiency of a composition according to the invention can be improved as soon as at least one of the cationic and sulfonated starchy materials consists of a cereal starch, in particular cornstarch.

Within the context of the invention, use may be advantageously made for example of 1) an association between a corn starch sulfosuccinate and either a cationic potato starch or a cationic mixture between a potato starch and a cationic corn starch or 2) an association between a potato starch sulfosuccinate and either a cationic corn starch or a cationic mixture as referred to above.

As a result of this, a simple and effective novel means is from now on available for producing plane structures, in particular of paper, board or films, this means being able to confer physical properties on said structures meeting the requirements of current practice and even exceeding these requirements.

This means is especially well suited in particular for the internal treatment of plane structures, particularly of paper, and permits the advantageous introduction, in one or more steps, of high levels of starchy materials within the mass constituting said structures during their formation. These levels of use are preferably situated between approximately 2 % and 12 %, these percentages being expressed as the total dry weight of cationic and sulfonated starchy materials based on the dry weight of the mass constituting the structure. This use within the paper may, as indicated, result from the introduction, in one or more steps, of a composition according to the invention, in particular at one or more points of the paper machine.

The present invention will be described in an even more detailed manner with the aid of the following examples that are in no way limiting.

#### EXAMPLE 1:

Within the context of this example, representing difficult conditions for preparing paper (pulp based on 100 % old papers), a study was made of the value of

compositions according to the invention for the internal treatment of paper, i.e. as "body" additives.

One of the compositions according to the invention was initially in the form of a solid powdered mixture consisting of 75 % by weight of a cationic potato starch  
 5 having a bound nitrogen content of approximately 0.6 %, and 25 % by weight of a sulfosuccinylated potato starch with a DS of approximately 0.045.

This mixture in the crude state was suspended in water so as to obtain a milk with a DM of 10 % that also constituted a composition according to the invention.

This milk, which contained complexes associating the two starchy materials,  
 10 was immediately heat treated continuously in a cooking apparatus for 1 minute at 120°C. The size obtained, which contained flocculated and precipitated complexes, was diluted in-line so that the final DM was adjusted to 1 %.

The resulting diluted size according to the invention, afterwards referred to as "COMPOSITION A", was then tested as a body additive within a pulp based on old  
 15 papers having the following characteristics:

- Total concentration (g/l) : 14
- Total ash (450°C) (g/l) : 3.9
- pH : 7.0
- Hardness (° TH) : 1000
- 20 - Conductivity (µs/cm) : 3500
- Resistivity (ohm.cm) : 280
- Ionic charge : 2.8 ml 0.001N POLYDADMAC
- Soluble matter (g/l) : 3.6
- Total ash (450°C) (g/l) : 2.4
- 25 - DCO (mg/l) : 1300
- Soluble starch (g/l) : 0.7
- Soluble aluminum (mg/l) : 1

✕

In a first test (TEST A1), the COMPOSITION A was introduced in an amount  
 30 of 4 % of starchy materials, expressed in dry weight based on the dry matter content of the pulp. The contact time between COMPOSITION A and the pulp was 5 minutes.

↓

In a second test (TEST A2) and a third test (TEST A3), respectively, the COMPOSITION A was introduced into the pulp in an amount of 6 and 8 % respectively, the contact time being maintained at 5 minutes.

Similarly, the following sizes were prepared and then tested for three levels of introduction and with the contact time mentioned above :

- COMPOSITION B : size not according to the invention in which the sulfosuccinylated potato starch as used in COMPOSITION A was replaced by an identical weight of non-sulfonated succinylated potato starch ( $DS \approx 0.05$ ).

This COMPOSITION B was introduced into the pulp in an amount of 4 % (TEST B1), 6 % (TEST B2) or 8 % (TEST B3),

- COMPOSITION C : size not according to the invention in which the anionic starchy material was a phosphated potato starch. This size was tested in TESTS C1, C2, and C3 as a function of the amount in which it was introduced (4, 6 and 8 % respectively).

- COMPOSITION D : size according to the invention, identical to COMPOSITION A except that the sulfonated starchy material was a sulfosuccinylated corn starch ( $DS \approx 0.045$ ). This size was tested in TESTS D1, D2 and D3 as a function of the amount in which it was introduced (4, 6 and 8 % respectively).

For each of COMPOSITIONS A, B, C and D and for each of the amounts in which they were introduced (4, 6 and 8 %) the following parameters were measured :

- the degree of bonding of starches or "AR" in %,
- total degree of retention or "TR" in %,
- internal cohesion of the sheets obtained ( according to the SCOTT-BOND test) or "IC" in joules/m<sup>2</sup> (J/m<sup>2</sup>).

The total retention and internal cohesion parameters were in addition measured within the context of a control test (TEST T) in which no starchy material was introduced.

The following results were obtained :

		AR (1 %)	TR (%)	IC(J/M <sup>2</sup> )
	TEST T	-	87.9	155
	TEST A1*	100	89.4	255
5	TEST A2*	94	87.9	331
	TEST A3*	81	86.3	362
	TEST B1	96	87.0	249
	TEST B2	77	85.3	324
	TEST B3	69	83.2	355
10	TEST C1	92	87.1	251
	TEST C2	69	85.2	263
	TEST C3	63	83.4	323
	TEST D1*	100	89.0	246
	TEST D2*	100	88.3	307
15	TEST D3*	97	84.8	379

\* test according to the invention

These results showed overall that COMPOSITIONS A and D according to the invention i.e. containing a sulfonated starchy material, in this case a sulfocarboxylated starchy material, in association with a cationic starchy material, gave better performance than compositions in which the anionic starchy component was not sulfonated, but was in particular carboxylated (COMPOSITION B) or phosphated (COMPOSITION C).

It is noteworthy that the advantages provided by the compositions according to the invention (improvement of the indices AR and TR and of the internal cohesion IC) were revealed for all levels of introduction studied.

These compositions made it possible to achieve remarkably high levels of bonding of starches and of total retention, even with a difficult pulp (old papers) and at relatively high levels of introduction (6 and 8 %). These compositions could thus be advantageously used to improve the physical properties, in particular the internal cohesion of papers obtained and this without risk of large losses of starchy and fibrous materials in the white water.

EXAMPLE 2:

A size according to the invention (from now on referred to as COMPOSITION E) was prepared under the same conditions as those described for  
 5 EXAMPLE 1 except that 1) the initial solid mixture made into a milk and then solubilized contained 50 % by weight of a sulfosuccinylated corn starch ( $DS \approx 0.045$ ) and 2) the DM of the size was 1.8 % instead of 1 %.

This highly flocculated size was tested on a pulp based entirely on recovered cellulose fibers and having in particular an especially high hardness ( $>400^{\circ}TH$ ),  
 10 conductivity ( $>800\mu s/cm$ ), soluble matter content ( $>20 g/l$ ) and DCO ( $>30 g/l$ ).

Composition E was first of all evaluated for 4 levels of introduction (4, 6, 8 and 10 % dry/dry) and 2 contact times (35 s and 5 min) with a view to measuring the degree of bonding of starchy materials.

The results obtained were noteworthy because in all cases a degree of bonding  
 15 was obtained at least equal to 90 %.

For a long contact time (5 min), this degree was 99 % for a level of introduction of 4 %, and was 94 % for a level of introduction of 6 %. For a short contact time (35 sec) this degree was in particular 95 % for levels of introduction of 8 % and 10 %.

COMPOSITION E was then evaluated with three levels of introduction (4, 6 and 8 %) and a long contact time (5 min) with a view to measuring the internal cohesion (SCOTT-BOND index) as well as the bursting strength (MULLEN index according to ISO standard 2758) of the resulting paper.  
 20

The results obtained revealed, compared with a control paper with no starch size addition:  
 25

- an increase in internal cohesion from 40 % (rate of introduction: 4 %) to 90 % (rate of introduction: 8 %)
- a corresponding increase in bursting strength from 25 to 48 %.

In addition, a study of the influence of COMPOSITION E on the total degree  
 30 of retention gave, in the present case, results that were equal to or slightly below those observed with a pulp without an addition of starch size. These particular results were



judged to be satisfactory overall taking into account in particular the nature of the pulp.

These results confirm the value of compositions according to the invention as a means for the internal treatment of paper, in particular with a view to improving the physical properties. Such compositions may in particular be effectively used under difficult conditions (pulp with 100 % old papers) and for relatively high levels of use, for example between 4 and 10 %.

It is thus possible to envisage dispensing with all or part of any surface treatment applied in the prior art to achieve physical properties of the same order.

Another approach consists of increasing the level of inorganic fillers in the paper at the expense of fibers (more costly raw material than fillers) and of compensating for the resulting reduction in the physical properties of the paper by a supplementary addition of starches, made possible by using the composition according to the invention.

Complementary tests using a composition according to the invention (COMPOSITION F or G) composed of :

- 50 % by weight of a cationic potato starch having a level of bound nitrogen of approximately 1.2 %, and
- 50 % by weight, either a) of a sulfosuccinylated potato starch with a DS of approximately 0.045 (COMPOSITION F), or b) of a sulfosuccinylated corn starch with a DS of approximately 0.045 (COMPOSITION G),

confirmed overall the results and conclusions of the previously described test

In addition, each of the COMPOSITIONS F and G mentioned above were tested in the following manner:

- at a rate of 2 % by weight within the mass constituting the paper sheet, and this by use in the form of a starch size, and then,
- at a rate of 2 % by weight on the surface of the paper sheet that was formed but not yet pressed/dried, and this by use in the form of a flocculated starch milk with approximately 10 % DM, said milk being sprayed onto the sheet by means of a spray bar.

In addition, the COMPOSITION G was tested in the following manner:

- at a rate of 1.5 % by weight in a "body" application in the thick stock chest, and this in the form of a starch size, and then,
- at a rate of 1.5 % by weight in the form of a flocculated and non-solubilized starch milk introduced into the diluted pulp circuit (downstream from the purifier under pressure).

These tests confirmed overall the results and conclusions of the previously described test, particularly in terms of a very significant improvement in internal cohesion and the burst index of the papers obtained.

Moreover, these tests also showed a very significant improvement (i.e. at least 20 %) in the "CMT 30" values obtained on paper of the covering type for a corrugated board.

It should be recalled that the "CMT 30" index is particularly suitable for evaluating a fluted paper for corrugated board and in particular for determining the flat compression strength of such a paper.

It is also noteworthy that improvements in the "CMT 30" index were obtained on a covering paper while the paper machine on this occasion was not adjusted for the production of such a paper.

As a result of this, the use of a composition according to the invention makes it possible to envisage gains in CMT of at least 20 %, and this for all types of papers for corrugated board (covering and fluted).

This is all the more surprising considering that, as the Applicant has found, such gains do not harm the other properties of such papers (porosity, watability, etc.) nor the subsequent use of such papers in board making. Now, such harmful effects are generally encountered with papers surface treated in a "size press".

This confirms the value of compositions according to the invention within the aim of totally or partially dispensing with devices of the "size press" type.

### EXAMPLE 3:

Within the context of this example, the emulsifying properties were studied of a composition (COMPOSITION H) according to the invention consisting of :

- 90 % by weight (dry/dry) of a cationic potato starch having a DS of approximately 0.04, and
- 10 % by weight, (dry/dry) of a sulfosuccinylated potato starch having a DS of approximately 0.045.

5       The composition H was treated in a continuous cooking apparatus under the following conditions :

- milk of COMPOSITION H with 10 % DM.
- cooking temperature: 120°C,
- cooking time: 1 minute.

10       Starting with this treatment, a size was prepared with 6 % DM. 3 g of the sizing agent "FIBRAN 76" based on alkenylsuccinic anhydride ("ASA") was added to 100 g of said size thus containing 6 g total of starch material.

15       The size composition obtained, which had a weight ratio of starchy materials (dry weight)/sizing agent of 2/1, was then subjected to high shear treatment, namely homogenization for 5 minutes at 20,000 revolutions/minute.

      The emulsion obtained in this way was then diluted, without stirring, with well water in a 1 litre volumetric flask so as to obtain a "FIBRAN 76" emulsion containing 0.3 % sizing agent.

20       Observations made periodically over a period of 5 hours showed that the sizing agent emulsion obtained in this way remained perfectly stable and homogeneous.

CLAIMS:

- 5 1. A composition for producing plane structures, wherein it contains at least one cationic starchy material and at least one sulfonated starchy material, the latter being preferably chosen from the group comprising sulfocarboxylated starches, sulfoalkoylated starches and sulfoalkenylated starches.
- 10 2. The composition as claimed in claim 1, wherein the starchy material is chosen from monosulfocarboxylated and disulfocarboxylated starches.
- 15 3. The composition as claimed in one of claims 1 or 2, wherein it has a weight ratio between the cationic starchy material(s) on the one hand and the sulfonated starchy material(s) on the other hand, of between 10/1 and 1/10, preferably between 10/1 and 1/5 and more preferably still between 5/1 and 1/4.
- 20 4. The composition as claimed in any one of claims 1 to 3, wherein it is in the form of a solid mixture, preferably a powdered material, or a suspension, preferably an aqueous suspension, containing at least one granular cationic starchy material and at least one granular sulfonated starchy material.
- 25 5. The composition as claimed in any one of claims 1 to 3, wherein it is in the form of a size, preferably an aqueous size.
6. The composition as claimed in claim 5, wherein it contains non-solubilized starchy structures, in particular granular structures, whether swollen or not, and/or complexes associating the cationic starchy material with the sulfonated starchy material.
7. The composition according to any one of claims 1 to 6, wherein at least one of the starchy materials consists of a cereal starch, in particular a corn starch.
- 30 8. A process for producing plane structures, in particular of paper, board or films, wherein a composition is employed as claimed in any one of claims 1 to 7.

9. A process for the internal treatment of plane structures, in particular paper, wherein within the mass constituting such a structure and during its formation, use is made in one or more steps of a composition as claimed in any one of claims 1 to 7, preferably in an amount of 2 to 12 %, expressed in total dry weight of cationic and sulfonated starchy materials based on the dry weight of the mass constituting the said structure.

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## COMBINED DECLARATION FOR PATENT APPLICATION AND POWER OF ATTORNEY

Docket No. \_\_\_\_\_

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled COMPOSITION AND PROCESS FOR PRODUCING PLANE STRUCTURES, IN PARTICULAR OF PAPER OR BOARD, the specification of which(check) ☒ is attached hereto.☐ was filed on \_\_\_\_\_ as Application Serial No. \_\_\_\_\_ and was amended on \_\_\_\_\_ (if applicable).☐ was filed as PCT international application Number \_\_\_\_\_ on \_\_\_\_\_ and was amended under PCT Article 19 on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose all information known to me to be material to patentability of this application in accordance with Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application (s) designating at least one country other than the United States of America listed below and have also identified below any foreign application for patent or inventor's certificate or of any PCT international application (s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application on which priority is now claimed:

Prior Foreign Application(s)	FRANCE	4th June 1999	Priority Claimed
99 07086			<input checked="" type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	Yes No
(Number)	(Country)	(Day/Month/Year Filed)	Yes No
(Number)	(Country)	(Day/Month/Year Filed)	Yes No

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of these claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status—patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status—patented, pending, abandoned)

I hereby appoint the following attorney(s) and/or agents(s) to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith: H. Robert Henderson, Reg. No. 18,486; Michael O. Sturm, Reg. No. 26,078; John E. Cepican, Reg. No. 26,851; Richard L. Fix, Reg. No. 28,297; William H. Wright, Reg. No. 26,424; Martin G. Mullen, Reg. No. 28,574; Daniel B. Greenwood, Reg. No. 35,885; and Curtis A. Bell, Reg. No. 36,742.

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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